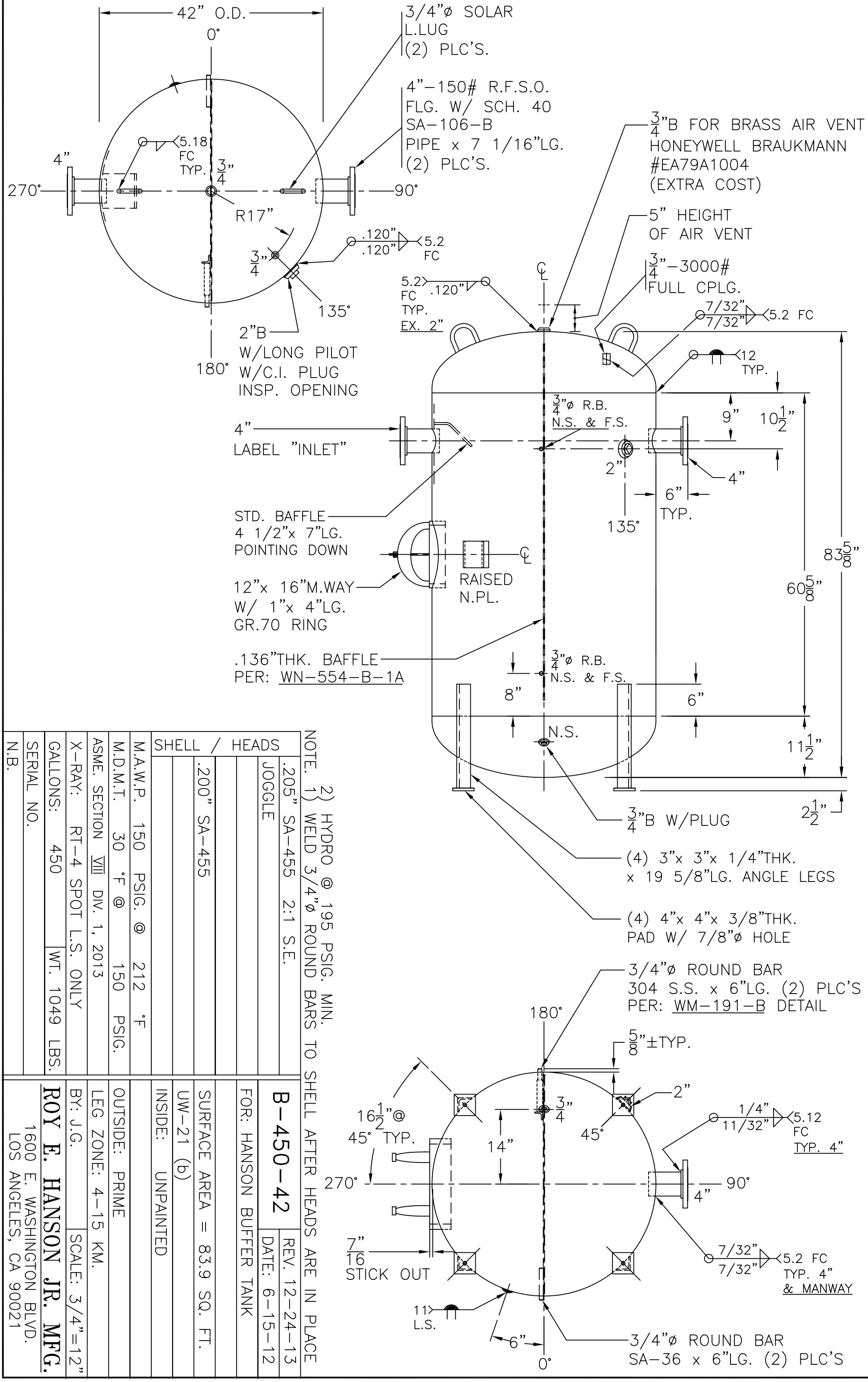

NOTE. 1) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE
2) HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	
JOGGLE	.205" SA–455 2:1 S.E.
.200" SA–455	
M.A.W.P. 150 PSIG. @ 212 °F	
M.D.M.T. 30 °F @ 150 PSIG.	
ASME. SECTION VIII DIV. 1, 2013	
X–RAY: RT–4 SPOT L.S. ONLY	
GALLONS: 450	WT. 1049 LBS.
SERIAL NO.	
N.B.	

B–450–42	REV. 12–24–13
	DATE: 6–15–12
FOR: HANSON BUFFER TANK	
SURFACE AREA = 83.9 SQ. FT.	
UW–21 (b)	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
LEG ZONE: 4–15 KM.	
BY: J.G.	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021